

FIELD REMOVAL PROCEDURE FOR TEMPORARY CRANE GIRDERS

- 1) BACK E.O.T. CRANE AGAINST STEPS C BACK SHELL & PARK.
- 2) INSTALL HANGER RODS & TOP FLG BRACKETS C PORTAL AS SHOWN ON DRG R5.
- 3) REMOVE WOOD BLOCKING & SEALS ON SHUTTER & BOLT LIFTING LUGS IN RACE AS SHOWN ON DRG R1. (ONE MK BAG & 2 MK B36)
- 4) ACTIVATE & MOVE SHUTTER TO BRING LIFTING LUG IN VERTICAL ALIGNMENT WITH TEMPORARY BRACE FRAME AS SHOWN DRG R1.
- 5) CONNECT CHAIN FALL & CHOKER AS SHOWN DRG R1 & SNUG UP WITH CHAIN FALL
- 6) TEMPORARILY SUPPORT FINISHED ENDS OF CRANE GIRDERS (ONE AT A TIME) WITH A SLING & COMEALONG & REMOVE HANGER PINS (I.N.T. MK 29F)
- 7) SLOWLY RELEASE TEMPORARY SUPPORTS THEREBY ALLOWING CRANE GIRDERS TO CANTILEVER FROM PORTAL.
- 8) REMOVE BOLTS & SHIMS HOLDING TEMPORARY BRACE FRAME TO TOPPING BRACKETS ON ARCH GIRDERS AFTER CONNECTING STEADY
- 9) TEMPORARY BRACE FRAME IS NOW FREE TO BE MOVED BY SHUTTER & LOWERED BY CHAIN FALL. LINES

NOTE:- AT THIS TIME, IT IS NOT KNOWN HOW MUCH (IF ANY) OF THE NASMYTH FLOOR PLATFORM STEELWORK WILL BE IN RACE. WE ARE PROCEEDING ON THE ASSUMPTION THAT NONE OF THIS STEEL WORK IS PLACED & THEREFORE ALL TEMPORARY STEEL WORK MUST BE LOWERED TO THE GROUND FLOOR VIA THE SHUTTER & CHAIN FALL. IF HOWEVER THIS ASSUMPTION PROVES TO BE FALSE, THEN TEMPORARY STEEL WORK MAY BE LANDED C NASMYTH FLOOR & LOWERED TO THE GROUND FLOOR VIA THE E.O.T. CRANE OR THE MONORAIL AFTER ALL MODIFICATIONS ARE COMPLETE AS PER FINAL CONDITION OF BRICE SHOWN ON DRGS R3 & R4. THIS WILL CONSIDERABLY SHORTEN THE DISTANCE OF TRAVEL FOR THE CHAIN HOSE OF THE CHAIN FALL AS CALLED FOR ON DRG R1.

- 10) AFTER LOWERING & DISCONNECTING BRACE FRAME, TRANSFER CHAIN FALL TO EITHER LIFTING LUG MK B36
- 11) RECONNECT CHAIN FALL WITH SLING AS CALLED FOR ON DRG R2 & CONNECT TO CRANE GIRDER WITH CHOKER AS SHOWN.
- 12) REMOVE ALL BRICE P'S & BOLTS AS SHOWN ON DRG R6, AFTER CONNECTING STEADY LINES
- 13) CRANE GIRDER IS NOW FREE TO BE MOVED BY SHUTTER & LOWERED BY CHAIN FALL.
- 14) AFTER LOWERING & DISCONNECTING CRANE GIRDER, REPEAT STEPS 10) TO 13) FOR OTHER CRANE GIRDER.
- 15) AFTER LOWERING & DISCONNECTING SECOND CRANE GIRDER, PROCEED WITH ERECTION OF NEW END SUPPORT.

CONTINUED ON DRG R96

REVISION	CONTRACT	DWG. NO.	REV
1070	1070	R90	1
DATE	DATE	DATE	DATE
10/10/70	10/10/70	10/10/70	10/10/70
NO.	DIV.	MADE	BY
1	1	1	1
BRITAIN STEEL LTD. NEW WESTMINSTER, B.C.			



